



Siena Collection

Specification Guidelines



CASE	Case is constructed using either (LPL) thermally fused melamine or HPL on 45 lb. industrial grade particleboard. Parts to be CNC machined and assembled in case clamp utilizing hardwood dowels 8mm x 35mm and glue. 60mm round plastic vent is inserted into the back of the case. All exposed edges to be banded with .020 PVC using moisture curing PUR hot melt adhesive with no VOC's. Backpanel is full 3/4" thick with matching color, inside and out. No "dry fit" metal fasteners are used. Base panels accept the various options offered.
TOPS & FRONTS	Tops and drawer/door fronts are HPL on 45 lb. industrial grade particleboard with 3mm PVC edge. Vertical Grain Match is standard for all patterns– whether standard or custom. Tops are attached through cabinet rails using minimum of 6 - 1-1/4" x #10 pan head screws. All tops, fronts and drawers are field replaceable. Hardware ships installed and Ready-for-Use.
DRAWERS	Drawers have 1.3 mm steel sides with white baked-on epoxy finish. Drawer slides are integrated into the drawer sides and roll on the attached epoxy coated cabinet member. The cabinet member is attached to the case side using 5/8" x #6 Flat Head Deep thread screws. Drawer bottoms and backs are 5/8" white thermally fused melamine on 45# industrial grade particleboard. Drawer to offer adjustments: Height [± 2 mm], Side [± 1.5 mm] Load capacity of drawer to be minimum 100 lbs. Drawer has Self-closing feature with 60 mm [2 3/8"] closing range. <i>Plastic drawer liners are available for Bedsides & Single Wardrobes.</i>
MATERIALS & ASSEMBLY	All furniture components and raw materials (excluding screws and decorative hardware) are manufactured in the USA and sourced from within 500 miles, when available. All assembly & labor is performed in the Corilam Fabricating Co. facility in Kernersville, NC.
PACKAGING & FREIGHT	All product is individually wrapped. Top & bottom are protected with cardboard trays. Hard cardboard corners protect the edges. Once both are in place, product is shrink wrapped for tight fit. Freight is added separately- based on order quantity and weight. Dedicated carrier: No skids LTL carrier: Product is skidded FOB– Kernersville, NC
FINISHES	GROUPS - 10, 11, 12, 20, 21 Group 20 has matching Thermoform available (OBT, Bed Boards)
WARRANTY	12 Years - Limited Warranty

